



MIL-DTL-15090E Equipment Enamel

Technical Data Sheet (Page 1 of 2)

Description:

A general-purpose enamel with good durability for use on steel furniture, machinery, and equipment aboard ships or at naval installations.

Physical Properties:

Color:	Gray
Grind:	Not under 6
Specular Gloss	35 – 50
Viscosity	67 – 100 KU
Drying Time (75 Degrees F):	
Set-To-Touch:	1 Hour
Dry Hard:	8 Hours

Typical Uses:

- (1) Steel
- (2) Machinery
- (3) Furniture
- (4) Switchboards
- (5) Equipment

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APPLICATION & REDUCTION: MIL-DTL-15090E Equipment Enamel can be applied by brush or spray. This material should be thinned 15 - 20% with Xylene. Spray one tack coat followed by one full wet coat.

SURFACE PREPARATION: Surface must be clean, dry, and free of all contamination before application of primer.

STEEL: Surface must be clean and free of all oil, grease, and foreign material. Badly R=rusted or pitted steel should be cleaned by commercial sandblasting and rimmed the same day.

PRECAUTIONS:

KEEP OUT OF REACH OF CHILDREN.

USE WITH ADEQUATE VENTILATION.

AVOID CONTACT WITH SKIN AND EYES.

READ MATERIAL SAFETY DATA SHEET BEFORE USING.

KEEP FROM FREEZING

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